

Technical data Alunit with Alu backside

Thickness 1,1 mm and 1,6 mm

Properties		Test according to EN 438-2	Unit	Etronit-M	Requirements EN 438-3
Surface	Defects: Spots	No. 4	mm ² /m ²	Area =1	-
	Fibers and scratches		mm/m ²	Lenght = 10	-
Tolerance	Thickness:	No. 5	mm	± 0,2	-
	Lenght and width	No. 6	mm	-0/+10	-
	Straightness	No. 7	mm/m	= 1,5	-
	Squareness	No. 8	mm/m	= 1,5	-
	Flatness	No. 9	mm/m	-	-
Resistance	Impact: Small ball Large ball - Height of fall Large ball - Diameter	No. 20	N	26	-
		No. 21	mm	700	-
		No. 21	mm	9	-
	Scratching	No. 25	Scale 1-5	4	-
	Light-fastness	No. 27	Grey scale	5	-
	Surface wear	No. 10	Revolutions	550	-
	In boiling water: Absorption Swell Changes in appearance	No. 12	%	1,5	-
			%	2,0	-
			Scale 1-5	5	-
	Water vapour	No. 14	Scale 1-5	5	-
Cigarette burns	No. 30	Scale 1-5	4	-	
Staining: Group 1 + 2 Group 3	No. 26	Scale 1-5	5	-	
		Scale 1-5	5	-	
Dimensional changes	Dry heat at 180°C	No. 16	Scale 1-5	5	-
	At elevated temp.: Lengthwise Crosswise	No. 17	%	0,1	-
			%	0,2	-
	At 23°C: Lengthwise Cosswise	No. 18	%	0,1	-
%			0,1	-	

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