

Technical data Alunit with Alu backside

Thickness 1,1 mm and 1,6 mm

Properties		Test according to EN 438-2	Unit	Etronit-M	Requirements EN 438-3
Surface	Defects: Spots	No. 4	mm ² /m ²	Area =1	-
	Fibers and scratches		mm/m ²	Lenght = 10	-
Tolerance	Thickness:	No. 5	mm	± 0,2	-
	Lenght and width	No. 6	mm	-0/+10	-
	Straightness	No. 7	mm/m	= 1,5	-
	Squareness	No. 8	mm/m	= 1,5	-
	Flatness	No. 9	mm/m	-	-
Resistance	Impact: Small ball	No. 20	N	26	-
	Large ball - Height of fall	No. 21	mm	700	-
	Large ball - Diameter		mm	9	-
	Scratching	No. 25	Scale 1-5	4	-
	Light-fastness	No. 27	Grey scale	5	-
	Surface wear	No. 10	Revolutions	550	-
	In boiling water: Absorption	No. 12	%	1,5	-
	Swell		%	2,0	-
	Changes in appearance		Scale 1-5	5	-
	Water vapour	No. 14	Scale 1-5	5	-
Cigarette burns	No. 30	Scale 1-5	4	-	
Staining: Group 1 + 2	No. 26	Scale 1-5	5	-	
Group 3		Scale 1-5	5	-	
Dimensional changes	Dry heat at 180°C	No. 16	Scale 1-5	5	-
	At elevated temp.: Lengthwise	No. 17	%	0,1	-
	Crosswise		%	0,2	-
	At 23°C: Lengthwise	No. 18	%	0,1	-
Crosswise	%		0,1	-	

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